



(to suit a 230mm deep letterbox)

1 Mark an area 900mm long x 230mm wide making sure the corners are square.

2 Lay Hebel® Mortar to assist in getting the first course of blocks straight and level. The blocks will have a 30mm gap between the front and rear skin of blockwork. The end return blocks should be laid as 300mm blocks (running front to back). Note: The minimum block length must be 100mm.

3 Apply Hebel® Adhesive to the top of the first course and lay the second course in stretcher bond ensuring Hebel® Adhesive is also applied to the vertical ends of each block.



4 The letterbox is best suited to be placed on top of the second course. Place the letterbox in the desired position (at least 200mm from either end). Fill in the remaining course with blocks.



Note. To achieve a capped look, the fifth course should overhang the lower blocks by 60mm front and back.

5 Apply Hebel® Adhesive along the top of the third course and lay blocks at 90° to the other blocks for the fourth course. The fifth course is to "cap" off the wall and cover the cavity between the front and rear skins of blocks. The blocks are laid flat and can overhang the front and rear of the wall for a great feature. You may have to cut an infill piece below the letterbox if it less than 200mm high.



Note. To achieve a square monolithic look, the blocks on the top course can be laid flush with the wall (without overhanging).

6 Allow Hebel® Adhesive to dry.

7 The letterbox is now ready for the coating system.

### COATING

#### BASECOAT - Hebel® HighBuild

Specially formulated for the Hebel® substrate (standard cement renders are not recommended). Provides a base levelling and preparation coat for subsequent acrylic texture coating systems.

#### TEXTURE FINISH options:

**Dulux® Fine Texture** - Provides a uniform sandy texture, applied with a normal paint roller.

**Dulux® Medium Texture** - Provides a bagged style texture finish for a character Tuscan appearance. **Dulux® Full Cover**

**Texture** - Provides a crisp "monolithic" feature finish.

**WEATHER PROOFING: Dulux® WeatherShield X10** - Premium exterior acrylic, providing ultimate weathering resistance.

### SHOPPING LIST

- 1 x letterbox 230mm deep.
- 16 x 100mm Hebel® Blocks
- 1 x 20kg bag of Hebel® Adhesive
- 1 x 20kg bag of Hebel® HighBuild Render
- Mixing bucket

### TOOLS REQUIRED

- 100mm notched trowel
- Rubber mallet
- Hand saw
- Stirrer for electric drill
- Trowel for render (unless a sponged finish is required)

### SAFETY INFORMATION

As with all cementitious products, the user should take all precautions associated with cutting concrete. These precautions include: P1 or P2 class respirators (for fine dust from powered cutting tools), eye protection and ear protection, as well as long sleeved clothes and gloves, as dust could irritate the skin. Hebel® recommends reading all relevant Material Safety Data Sheets (MSDS) prior to working with Hebel® products. MSDS's can be downloaded from the Hebel® website [www.hebelaustralia.com.au](http://www.hebelaustralia.com.au)

### HANDY TIP

First cut and dry stack your project without Hebel® Adhesive to ensure the project is correct. Then you can glue the project together with confidence.

For more ideas on Hebel® DIY projects visit:  
[www.hebelaustralia.com.au](http://www.hebelaustralia.com.au)



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