

HEXION™

Specialty Chemicals

HEXION FENTAK TC0380Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet

Revision No: 4

Chemwatch 4822-24

Issue Date: 30-Sep-2009

CD 2009/3

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**PRODUCT NAME**

Hexion Fentak TC0380

PRODUCT USE

For application to metal and concrete surfaces to provide weather, moisture and corrosion resistance.

SUPPLIER

Company: Hexion Specialty Chemicals Pty Ltd

Address:

Lot 3, Warringah Close

Somersby

NSW, 2250

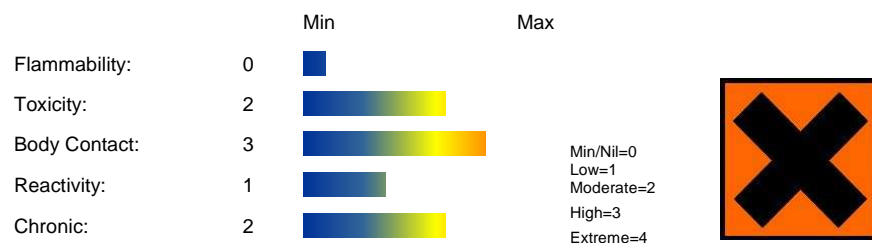
AUS

Telephone: +61 2 4340 4240

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Emergency Tel: +61 3 9663 2130

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HAZARD RATINGS**Section 2 - HAZARDS IDENTIFICATION****STATEMENT OF HAZARDOUS NATURE****HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.****POISONS SCHEDULE**

None

RISK

- Irritating to respiratory system and skin.
- Risk of serious damage to eyes.
- Ingestion may produce health damage*.
- Cumulative effects may result following exposure*.
- Limited evidence of a carcinogenic effect*.

* (limited evidence).

SAFETY

- Do not breathe gas/ fumes/ vapour/ spray.
- Avoid contact with skin.
- To clean the floor and all objects contaminated by this material use water and detergent.
- If swallowed IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

| NAME | CAS RN | % |
|--|----------|-------|
| calcium carbonate | 471-34-1 | 10-30 |
| other ingredients below cut-off or not contributing to the final | | |

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classification.

Manufacturer has supplied full
ingredient information for
CHEMWATCH assessment.

Section 4 - FIRST AID MEASURES

SWALLOWED

-
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - If pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

-
- If fumes or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.

NOTES TO PHYSICIAN

■ Treat symptomatically.

For acute or short term repeated exposures to ethylene glycol:

- Early treatment of ingestion is important. Ensure emesis is satisfactory.
- Test and correct for metabolic acidosis and hypocalcaemia.
- Apply sustained diuresis when possible with hypertonic mannitol.
- Evaluate renal status and begin haemodialysis if indicated. [I.L.O]
- Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology] It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: Occupational & Environmental Medicine 1996; 53, 595-600.

for irritant gas exposures:

- the presence of the agent when it is inhaled is evanescent (of short duration) and therefore, cannot be washed away or otherwise removed
- arterial blood gases are of primary importance to aid in determination of the extent of damage. Never discharge a patient significantly exposed to an irritant gas without obtaining an arterial blood sample.
- supportive measures include suctioning (intubation may be required), volume cycle ventilator support (positive and expiratory pressure (PEEP)), steroids and antibiotics, after a culture is taken
- If the eyes are involved, an ophthalmologic consultation is recommended

Occupational Medicine: Third Edition ; Zenz, Dickerson, Horvath 1994 Pub: Mosby.

For acute or short term repeated exposures to ammonia and its solutions:

- Mild to moderate inhalation exposures produce headache, cough, bronchospasm, nausea, vomiting, pharyngeal and retrosternal pain and conjunctivitis. Severe inhalation produces laryngospasm, signs of upper airway obstruction (stridor, hoarseness, difficulty in speaking) and, in excessively, high doses, pulmonary oedema.
- Warm humidified air may soothe bronchial irritation.
- Test all patients with conjunctival irritation for corneal abrasion (fluorescein stain, slit lamp exam)
- Dyspneic patients should receive a chest X-ray and arterial blood gases to detect pulmonary oedema.

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Section 5 - FIRE FIGHTING MEASURES**EXTINGUISHING MEDIA**

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

- The material is not readily combustible under normal conditions.
 - However, it will break down under fire conditions and the organic component may burn.
 - Not considered to be a significant fire risk.
 - Heat may cause expansion or decomposition with violent rupture of containers.
 - Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).
 - May emit acrid smoke.
- Other decomposition products include: carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.
May emit poisonous fumes.
May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

None

Section 6 - ACCIDENTAL RELEASE MEASURES**EMERGENCY PROCEDURES****MINOR SPILLS**

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

■ Chemical Class: bases

For release onto land: recommended sorbents listed in order of priority.

| SORBENT TYPE | RANK | APPLICATION | COLLECTION | LIMITATIONS |
|------------------------------------|------|-------------|------------|-----------------|
| LAND SPILL - SMALL | | | | |
| cross-linked polymer - particulate | 1 | shovel | shovel | R,W,SS |
| cross-linked polymer - pillow | 1 | throw | pitchfork | R, DGC, RT |
| sorbent clay - particulate | 2 | shovel | shovel | R, I, P |
| foamed glass - pillow | 2 | throw | pitchfork | R, P, DGC, RT |
| expanded minerals - particulate | 3 | shovel | shovel | R, I, W, P, DGC |
| foamed glass - particulate | 4 | shovel | shovel | R, W, P, DGC, |
| LAND SPILL - MEDIUM | | | | |
| cross-linked polymer - particulate | 1 | blower | skiploader | R,W, SS |
| sorbent clay - particulate | 2 | blower | skiploader | R, I, P |
| expanded mineral - particulate | 3 | blower | skiploader | R, I,W, P, DGC |
| cross-linked polymer - pillow | 3 | throw | skiploader | R, DGC, RT |
| foamed glass - particulate | 4 | blower | skiploader | R, W, P, DGC |
| foamed glass - pillow | 4 | throw | skiploader | R, P, DGC., RT |

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

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I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

Moderate hazard.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
- DO NOT allow clothing wet with material to stay in contact with skin

SUITABLE CONTAINER

- Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

■ For ammonia:

- Ammonia forms explosive mixtures with oxygen, chlorine, bromine, fluorine, iodine, mercury, platinum and silver.
- Fire and/or explosion may follow contact with acetaldehyde, acrolein, aldehydes, alkylene oxides, amides, antimony, boron, boron halides, bromine chloride, chloric acid, chlorine monoxide, o-chloronitrobenzene, 1-chloro-2,4-nitrobenzene, chlorosilane, chloromelamine, chromium trioxide, chromyl chloride, epichlorohydrin, hexachloromelamine, hypochlorites (do NOT mix ammonia with liquid household bleach), isocyanates, nitrogen tetroxide, nitrogen trichloride, nitril chloride, organic anhydrides, phosphorous trioxide, potassium ferricyanide, potassium mercuric cyanide, silver chloride, stibine, tellurium halides, tellurium hypopentachloride, tetramethylammonium amide, trimethylammonium amide, trioxigen difluoride, vinyl acetate.
- Shock-, temperature-, and pressure sensitive compounds are formed with antimony, chlorine, germanium compounds, halogens, heavy metals, hydrocarbons, mercury oxide, silver compounds (azides, chlorides, nitrates, oxides).
- Vapours or solutions of ammonia are corrosive to copper, copper alloys, galvanised metal and aluminium. Mixtures of ammonia and air lying within the explosive limits can occur above aqueous solutions of varying strengths.
- Avoid contact with sodium hydroxide, iron and cadmium.
- Several incidents involving sudden "boiling" (occasionally violent) of a concentrated solution (d, 0.880, 35 wt %) have occurred when screw-capped winchesters are opened. These are attributable to supersaturation of the solution with gas caused by increases in temperature subsequent to preparation and bottling. The effect is particularly marked with winchesters filled in winter and opened in summer.
- Ammonia polymerises violently with ethylene oxide.
- Ammonia attacks some coatings, plastics and rubber.
- Attacks copper, bronze, brass, aluminium, steel and their alloys.
- Avoid reaction with oxidising agents

STORAGE REQUIREMENTS

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-
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific preventions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

| Source | Material | TWA ppm | TWA mg/m ³ | STEL ppm | STEL mg/m ³ | Peak ppm | Peak mg/m ³ | TWA F/CC | Notes |
|------------------------------|---|---------|-----------------------|----------|------------------------|----------|------------------------|----------|------------------|
| Australia Exposure Standards | calcium carbonate (Calcium carbonate (a)) | | 10 | | | | | | (see Chapter 14) |

MATERIAL DATA

HEXION FENTAK TC0380:

Not available

PERSONAL PROTECTION



EYE

-
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]

HANDS/FEET

- - Wear chemical protective gloves, eg. PVC.
 - Wear safety footwear or safety gumboots, eg. Rubber
- Suitability and durability of glove type is dependent on usage. Factors such as:
- frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity,
- are important in the selection of gloves.

OTHER

-
- Overalls.
- P.V.C. apron.
- Barrier cream.

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- Skin cleansing cream.
- Eye wash unit.

RESPIRATOR

■ Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Breathing Zone Level ppm (volume) | Maximum Protection Factor | Half-face Respirator | Full-Face Respirator |
|-----------------------------------|---------------------------|----------------------|----------------------|
| 1000 | 10 | AK-AUS P | - |
| 1000 | 50 | - | AK-AUS P |
| 5000 | 50 | Airline * | - |
| 5000 | 100 | - | AK-2 P |
| 10000 | 100 | - | AK-3 P |
| | 100+ | | Airline** |

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ CARE: Explosive vapour air mixtures may be present on opening vessels which have contained liquid ammonia. Fatalities have occurred.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| Type of Contaminant: | Air Speed: |
|---|------------------------------|
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min) |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) |

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Opaque black colour liquid; dispersable in water.

PHYSICAL PROPERTIES

Liquid.

Molecular Weight: Not Applicable

Specific Gravity (water=1): 1.20-1.30

pH (1% solution): Not Applicable

Evaporation Rate: Not Available

Lower Explosive Limit (%): Not Applicable

Decomposition Temp (°C): Not Available

Boiling Range (°C): 95-100

Solubility in water (g/L): Partly Miscible

Vapour Pressure (kPa): Not Available

Relative Vapour Density (air=1): Not Available

Upper Explosive Limit (%): Not Applicable

State: Liquid

Melting Range (°C): -5-5

pH (as supplied): 7.5-8.5

Volatile Component (%vol): 40-50

Flash Point (°C): Not Applicable

Autoignition Temp (°C): Not Available

Viscosity: 4000-8000 cPs cSt@ 25°C

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

-
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

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For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Accidental ingestion of the material may be damaging to the health of the individual.

EYE

■ There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

SKIN

■ Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

INHALED

■ The highly irritant properties of ammonia vapour result as the gas dissolves in mucous fluids and forms irritant, even corrosive solutions.

Inhalation of the ammonia fumes causes coughing, vomiting, reddening of lips, mouth, nose, throat and conjunctiva while higher concentrations can cause temporary blindness, restlessness, tightness in the chest, pulmonary oedema (lung damage), weak pulse and cyanosis.

Inhalation of high concentrations of vapour may cause breathing difficulty, tightness in chest, pulmonary oedema and lung damage. Brief exposure to high concentrations > 5000 ppm may cause death due to asphyxiation (suffocation) or fluid in the lungs.

Prolonged or regular minor exposure to the vapour may cause persistent irritation of the eyes, nose and upper respiratory tract. Massive ammonia exposures may produce chronic airway hyperactivity and asthma with associated pulmonary function changes. The average nasal retention of ammonia by human subjects was found to be 83%.

CHRONIC HEALTH EFFECTS

■ Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Chronic dust inhalation of kaolin, as experienced in mineral extraction, has caused kaolinosis with heavy lung marking, emphysema, and nodular pneumoconiosis.

Evidence of kaolinosis (pneumoconiosis) was found in 9% of 553 Cornish china clay workers who had been exposed to kaolin dust for periods exceeding 5 years, whereas no kaolinosis was observed in workers exposed for less than 5 years. Workers in more heavily exposed jobs of milling, bagging and loading showed a prevalence of kaolinosis rising from 6% in those within between 5 and 15 years exposure to 23% in those exposed for more than 15 years. Workers intermittently and less heavily exposed in the older, outdated drying plants required 25 years of massive exposure before reaching the highest prevalence of 17%. Massive fibrosis was seen in four workers, and six workers needed antituberculosis chemotherapy. Preventative measures instituted include preemployment chest examination and approaches to the problem of dust control.

Sheer, G.; Brit. Jnl. Ind. Med. 21, pp 218-225, 1964.

There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.

Prolonged or repeated minor exposure to ammonia gas/vapour may cause long-term irritation to the eyes, nose and upper respiratory tract. Repeated exposure or prolonged contact may produce dermatitis, and conjunctivitis.

Other effects may include ulcerative changes to the mouth and bronchial and gastrointestinal disturbances. Adaptation to usually irritating concentrations may result in tolerance. In animals, repeated exposures to sub-lethal levels produces adverse effects on the respiratory tract, liver, kidneys and spleen. Exposure at 675 ppm for several weeks produced eye irritation in dogs and rabbits; corneal opacity, covering between a quarter to one half of the total surface area, was evident in rabbits.

Although polymer with a molecular weight of more than 10000 are normally considered to be of low concern, this does not apply to water-absorbing polymers.

A two year cancer study on rats, with high molecular weight polyacrylate (1 million), with no reactive functional group, showed an increase in lung tumours and scarring.

TOXICITY AND IRRITATION

■ Not available. Refer to individual constituents.

CALCIUM CARBONATE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (Rat) LD50: 6450 mg/kg

IRRITATION

Skin (rabbit): 500 mg/24h-Moderate

Eye (rabbit): 0.75 mg/24h - SEVERE

■ Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

No evidence of carcinogenic properties. No evidence of mutagenic or

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teratogenic effects.

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

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CALCIUM CARBONATE:

■ DO NOT discharge into sewer or waterways.

HEXION FENTAK TC0380:

■ In air ammonia is persistent whilst, in water, it biodegrades rapidly to nitrate, producing a high oxygen demand. Ammonia is strongly adsorbed to soil. Ammonia is non-persistent in water (half-life 2 days) and is moderately toxic to fish under normal temperature and pH conditions. Ammonia is harmful to aquatic life at low concentrations but does not concentrate in the food chain.

Drinking Water Standards:

0.5 mg/l (UK max.)

1.5 mg/l (WHO Levels)

Soil Guidelines: none available.

Air Quality Standards: none available.

CALCIUM CARBONATE:

■ Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.

When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. Environmental processes may also be important in changing solubilities.

Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.

A metal ion is considered infinitely persistent because it cannot degrade further.

The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.

The counter-ion may also create health and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.

Environmental processes may enhance bioavailability.

Ecotoxicity

| Ingredient | Persistence: Water/Soil | Persistence: Air | Bioaccumulation | Mobility |
|--|----------------------------|---------------------|-----------------|----------|
| Hexion Fentak TC0380 calcium carbonate | | No data | | |
| | | No data | | |

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction,
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: Burial in a licenced land-fill or incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM: None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: ADG7, UN, IATA, IMDG

HEXION FENTAK TC0380

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet

Revision No: 4

Chemwatch 4822-24

Issue Date: 30-Sep-2009

CD 2009/3

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE

None

REGULATIONS

Regulations for ingredients

calcium carbonate (CAS: 471-34-1,13397-26-7,15634-14-7,1317-65-3) is found on the following regulatory lists;

"Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "Australia Therapeutic Goods Administration (TGA) Substances that may be used as active ingredients in Listed medicines", "CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships", "IMO IBC Code Chapter 17: Summary of minimum requirements", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals"

No data for Hexion Fentak TC0380 (CW: 4822-24)

Section 16 - OTHER INFORMATION

Ingredients with multiple CAS Nos

| Ingredient Name | CAS |
|-------------------|---|
| calcium carbonate | 471-34-1, 13397-26-7, 15634-14-7, 1317-65-3 |

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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